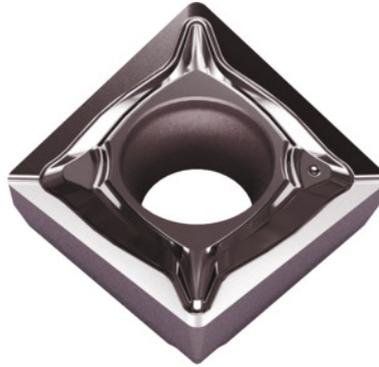


Garant

Indexable insert for turning ZCMX 080302, for "4 in 1" turning and boring tools, Grade: HBZ310

**Order data**

Order number	268424 HBZ310
GTIN	4062406273880
Item class	21K

Technical description

Cutting speed v_c main application	200 - 600 m/min
ISO code indexable insert	ZCMX 080302
Tool material	Carbide
Main application	N
Coating	PVD
Cutting conditions	continuous
Number of changes/inserts	2
Grade	HBZ310
Cutting depth a_p	0.2 - 4 mm
Corner radius	0.2 mm
Feed rate f when drilling	0.03 - 0.3 mm

Feed rate f when turning	0.05 - 0.4 mm
suitable for tool dia. D_c	16 mm
Type of product	Indexable insert for turning